

Bulletin TI-2000N



Operation and Maintenance

The Schematic shows typical schematic installations for three commonly required coalescing applications in compressed air systems.



All installation and maintenance activities should be performed by suitable personnel using reasonable care. Turn off the compressed gas supply and depressurize the filter housing prior to performing routine maintenance. The 2000 Series is equipped with a vent valve at base of the bowl which can be used to depressurize the housing.

Filter Cartridge Installation

Most Balston filter housings are ordered separately from Balston filter cartridges. Balston 2000 Series coalescing filter assemblies (e.g., 2104N-1B1-DX), however, are shipped from the factory with the filter cartridge installed. Balston 2000 Series adsorbent filter assemblies (e.g., 2104N-0A0-000) are shipped from the factory with the adsorbent filter packaged separately from the filter housing. The adsorbent cartridge must be installed into the housing prior to installing the housing on the compressed air line. This packaging procedure extends the life of the cartridge by preventing exposure to the atmosphere prior to initial use.

An adhesive-backed label indicating the grade of the filter cartridge is packed with each box of filter cartridges. This label should be affixed to the filter housing when the first filter cartridge is installed. Using the cartridge grade label will help ensure that the correct filter cartridge is used when maintenance is performed on the housing. The date that the replacement cartridge is installed may be recorded, with a marking pen or grease pencil, on the filter housing label to provide a ready reference for scheduling routine maintenance.

Balston Microfibre® filter cartridges are sealed in place by compression against a flat surface. Gaskets are not required between the filter cartridge and the filter housing. The filter cartridge is centered by guides on the housing which fit the inside diameter of the cartridge at each end. In most Balston housing designs, the filter cartridge is sealed by tightening a threaded element retainer on a tie rod. Do not use excessive force or tools on the element retainer. The filter cartridge is sealed by tightening the element retainer 1-1/2 to 2 turns after it first contacts the filter cartridge. (**Note:** In high flow, multicartridge housings, it may be necessary to tighten the element retainer 3 to 4 turns after contact with the filter cartridge.)



Proper Replacement of the Filter Bowl requires the sightglass to be aligned perpendicular with the Differential Pressure Indicator or at a 90° position from inlet/outlet pipe. Failure to replace the filter bowl in the locked position as described above could result in catastrophic failure and personal injury (see Figure 1 on Page 3).



Always replace the filter bowl guard, when applicable, after servicing the Balston filter.

Warning: Prior to re-installing the bleed screw after depressurization of the filter housing, ensure that the seal is properly seated in the o-ring groove. Failure to install the o-ring properly could result in damage to the seal and leakage from the bleed screw.





Figure 1 - Proper Bowl Replacement

Filter Cartridge Life

The efficiency of the Balston Microfibre filter cartridge is relatively unaffected by liquids entrained in the compressed air or gas stream. The life of the filter cartridge is determined by the increase in flow resistance caused by solids trapped within the depth of the filter cartridge. The change in pressure through the filter cartridge should be monitored while the filter is in use. The filter cartridge should be changed every 12 months. (Note: The Balston Microfibre filter cartridge cannot be cleaned by back-flushing because the solids are trapped within the depth of the cartridge, not on the surface.)

Changing filter cartridges more frequently will translate into direct energy savings and reduced operating costs. Annual electricity costs to operate a typical 100 HP compressor can be as high as \$50,000. Pressure drop in the system adds to this expense. A system operating at 100 psig that is experiencing a 2 psig pressure drop through a filter, requires and additional 1% in operating energy costs or approximately \$500.00+ per year.

Failure of the filter cartridge resulting from a high pressure drop or excessive solids loading may cause damage to the filter housing and/or any downstream equipment.

In many applications, the pressure drop through the filter assembly may be measured using two pressure gauges, one directly upstream from the filter assembly, and one directly downstream from the filter assembly. In compressed air filtration, however, the pressure drop through the filter assembly is difficult to measure in this way because of inaccuracies in the pressure gauges and rapid fluctuations in system pressure. For monitoring pressure drop through a compressed air filter assembly, use a differential pressure indicator. All 2000 Series and 15/80 Series are available with factory installed differential pressure indicators. Please refer to Catalog FNS 1 for more details on the Balston Differential Pressure Indicator.

Ordering Replacement Filter Cartridges Some Balston filter assemblies have filter cartridges installed when shipped from the factory. If filter cartridges are being ordered separately, specify both the size and grade of the filter cartridge. Filter cartridges for compressed air and gas filter assemblies are available in boxes of 3 (except X-Grade), 5, or 10. The size of the filter is designated by a three-digit number followed by a two digit number (e.g, 100-12, 150-19, 200-80). The retention efficiency of the filter is designated by a series of letters or numbers following the size designation (e.g., 100-12-DQ, 150-19-BX, 200-80-SA).

> To ensure consistent product performance and reliability use only genuine Balston replacement parts and filter cartridges.

Ordering Filter Assembly Replacement Parts A drawing and a replacement parts list for the 2000 series filter assemblies are shown on pages 6-7. When ordering replacement parts, order by part number and description, as detailed on the replacement parts drawing shipped with the filter. Inspect all seals when changing filter cartridges and replace as needed. Lubricate all replacement seals prior to installation. Use a lubricant which is compatible with the gas being filtered.



Accessories

Automatic Float Drains If the filter housing is ordered with an automatic float drain, the drain is installed at the factory.

Float drains are available on select assemblies with DX or BX cartridges. They are not available for assemblies with grade CI adsorbent cartridges, grade SA sterile air cartridges, or with the smaller volume housings.

If the filter housing is not equipped with a drain, several different drain assemblies are available which may be integrated into the housing. See Catalog FNS 1 or contact your local stocking representative for details.

Differential Pressure
Indicators (DPI)Most Balston Compressed Air Filter Assemblies are shipped with Differential Pressure Indica-
tors (DPIs) installed. The DPI monitors the pressure drop across the filter, and may be used to
measure pressure drop across other components in the compressed air system. Differential
Pressure Indicators may also be purchased as accessories for other Balston filter assemblies.
Two different models of DPIs are available: 41-071 and 41-082. More information on these
products may be found in Catalog FNS 1.

Connect the indicator to the HIGH (upstream) and LOW (downstream) sides of the line as indicated by the marking on the indicator.

The Balston Differential Pressure Indicators give a quick visual indication of the pressure drop in the line. It is not intended to be an accurate pressure gauge.

Ordering Information Maximum Pressure Maximum Temperature Model Ports 41-071 1/8" NPT 130°F (54°C) 250 psig 41-082 3/8"-24 UNF (1) 300 psig 150°F (65°C) Notes: 1 If the 41-082 DPI is not mounted on the 2 To ensure consistent product perforfilter housing, a mounting block (P/N 76256) mance and reliability use only genuine

filter housing, a mounting block (P/N 76256) must be ordered.

2 To ensure consistent product performance and reliability use only genuine Balston replacement parts and filter cartridges.







HEAD

CAP

ASSEMBLY ASSEMBLY

HEAD

ADAPTER

9141D

91410

91410

91410

62451

62451

60451

TIEROD

Figure 3 - Exploded Parts View ASSEMBLY PART NO CLAMP SEAL SET 2002N-0A0-000 C02-2160 C02-2157 C02-2020 2002N-1B_-[] C02-2027 C02-2026 C02-2020 2002N-2B_[] C02-2090 C02-2026 C02-2020 2003N-0A0-000 C02-2161 C02-2157 C02-2020 SCREW 14" P/N 12534 2003N-1B_[] C02-2120 C02-2026 C02-2020 2003N-28,..-[] C02-2132 C02-2026 C02-2020 2004N-0A0-000 C02-2162 C02-2157 C02-2020 HEAD ASSEMBLY 2004N-1B_[] C02-2028 C02-2026 C02-2020 2004N-2B_-[] C02-2092 C02-2026 C02-2020 CAP ASSY. 2104N-0A0-000 C02-2162 C02-2157 C02-2022 2104N-1B_{} C02-2028 C02-2026 C02-2021 2104N-2B_{} C02-2092 C02-2026 C02-2021 2206N-0A0-000 C02-2163 C02-2158 C02-2066 2206N-1B_{} C02-2070 C02-2069 C02-2066 2206N-2B_{] C02-2107 C02-2069 C02-2066 TIEROD 2208N-0A0-000 C02-2164 C02-2158 C02-2066 2208N-1B_-[] C02-2071 C02-2069 C02-2066 MODULAR 2208N-2B_-[] C02-2109 C02-2069 C02-2066 CLAMP KIT ADAPTER OFRING 2312N-0A0-000 C02-2165 C02-2159 C02-2084 (SEAL SET) 2312N-1B_-[] C02-2088 C02-2087 C02-2084 HEAD ADAPTER-2312N-28_-{ } C02-2118 C02-2087 C02-2084 ----Ø DEMISTER ASSY. Table 1: Spare Parts Table, 2000 Series Note: See Pages 10 and 11 for "SA" Sterile Air Filters \mathbb{D} -FILTER TUBE GROMMET/RETAINER ASSY. REPLACEMENT BOWL ASSEMBLY (INCLUDES DRAIN) SIGHT BLANK P/N CO2-2285 IS REQUIRED FOR USE WITH ALL CANADIAN REGISTERED ASSEMBLIES AND MUST BE ELEMENT RETAINER KNOB ORDERED SEPERATELY PRIMARY-SITE GLASS 0-RING (SEAL SET) BOWL O-RING (SEAL SET) SIGHT_GLASS RING (SEAL SET) BOWL NO.8 SCREW P/N 12589 l SEE DETAIL FOR DRAIN OPTIONS #SIGHT GLASS-P/N CO2-2017 BLEED SCREW O-RING (SEAL SET) BLEED SCREW P/N C02-2283 # =ASSEMBLIES WITH CANADIAN REGISTRATION MUST USE SIGHT BLANK P/N C02-2302



Bulletin TI-2000N **Technical Information**

Installation, Operation and Maintenance Manual **Balston Compressed Air and Sterile Air Filters**

DEMISTER Assembly	FILTER TUBE	ELEMENT Retainer	grommet Retainer	KNOB	BOWL	SEAL SET (BUNA)	SEAL SET (VITON)	CLAMP KIT	CLAMP SEAL SET (BUNA)	CLAMP SEAL SET (VITON)	MOUNTING BRACKET	DIM A	DIM B	DIM C	DIM D	PORT SIZE
	CI100-12-000	91960			C02-2023	A05-0001	A05-0002	C02-2091	A05-0007	A05-0008	C02-2123	7.54(191.5)	3.00(76.2)	1.19(30.2)	3.25(82.6)	1/4" NPT
91450	100-12-[]	91960			C02-2023	A05-0001	A05-0002	C02-2091	A05-0007	A05-0008	C02-2123	7.54(191.5)	3.00(76.2)	1.19(30.2)	3.25(82.6)	1/4" NPT
91450	100-12-[]	91960		<u> </u>	C02-2023	A05-0001	A05-0002	C02-2091	A05-0007	A05-0008	C02-2123	7,54(191.5)	3.00(76.2)	1.19(30.2)	3.25(82.6)	1/4" NPT
	CI100-12-000	91960			C02-2023	A05-0001	A05-0002	C02-2091	A05-0007	A05-0008	C02-2123	7.54(191.5)	3.00(76.2)	1.19(30.2)	3.25(82.6)	3/8" NPT
91450	100-12-[}	91960			C02-2023	A05-0001	A05-0002	C02-2091	A05-0007	A05-0008	C02-2123	7.54(191.5)	3.00(76.2)	1.19(30.2)	3.25(82.6)	3/8" NPT
91450	100-12-[)	91960			C02-2023	A05-0001	A05-0002	C02-2091	A05-0007	A05-0008	C02-2123	7.54(191.5)	3.00(76.2)	1.19(30.2)	3.25(82.6)	3/8" NPT
	CI100-12-000	91960			C02-2023	A05-0001	A05-0002	C02-2091	A05-0007	A05-0008	C02-2123	7.54(191.5)	3.00(76.2)	1.19(30.2)	3.25(82.6)	1/2" NPT
91450	100-12-[]	91960			C02-2023	A05-0001	A05-0002	C02-2091	A05-0007	A05-0008	C02-2123	7.54(191.5)	3.00(76.2)	1.19(30,2)	3.25(82.6)	1/2" NPT
91450	100-12-[]	91960			C02-2023	A05-0001	A05-0002	C02-2091	A05-0007	A05-0008	C02-2123	7.54(191.5)	3.00(76.2)	1.19(30.2)	3.25(82.6)	1/2" NPT
	CI100-25-000	91960			C02-2024	A05-0001	A05-0002	C02-2091	A05-0007	A05-0008	C02-2123	10.29(261.4)	3.00(76.2)	1.19(30.2)	3.25(82.6)	1/2" NPT
91450	100-18-[]	91960			C02-2024	A05-0001	A05-0002	C02-2091	A05-0007	A05-0008	C02-2123	10.29(261.4)	3.00(76.2)	1.19(30.2)	3.25(82.6)	1/2" NPT
91450	100-18-[]	91960	*******		C02-2024	A05-0001	A05-0002	C02-2091	A05-0007	A05-0008	C02-2123	10.29(261.4)	3.00(76.2)	1.19(30.2)	3.25(82.6)	1/2" NPT
	CI150-19-000	62960			C02-2067	A05-0003	A05-0004	C02-2121	A05-0009	A05-0010	C02-2124	12.10(307.3)	4.00(101.6)	1.52(38.6)	4.38(111.1)	3/4"NPT
62450	150-19-[]	62960	·		C02-2067	A05-0003	A05-0004	C02-2121	A05-0009	A05-0010	C02-2124	12.10(307.3)	4.00(101.6)	1.52(38.6)	4.38(111.1)	3/4"NPT
62450	150-19-[]	62960			C02-2067	A05-0003	A05-0004	C02-2121	A05-0009	A05-0010	C02-2124	12.10(307.3)	4.00(101.6)	1.52(38.6)	4.38(111.1)	3/4"NPT
	CI150-19-000	62960			C02-2067	A05-0003	A05-0004	C02-2121	A05-0009	A05-0010	C02-2124	12.10(307.3)	4.00(101.6)	1.52(38.6)	4.38(111.1)	1"NPT
62450	150-19-[]	62960			C02-2067	A05-0003	A05-0004	C02-2121	A05-0009	A05-0010	C02-2124	12.10(307.3)	4.00(101.6)	1.52(38.6)	4.38(111.1)	1"NPT
62450	150-19-[]	62960		<u> </u>	C02-2067	A05-0003	A05-0004	C02-2121	A05-0009	A05-0010	C02-2124	12.10(307.3)	4.00(101.6)	1.52(38.6)	4.38(111.1)	1*NPT
	CI200-35-000	19923			C02-2085	A05-0005	A05-0006	C02-2122	A05-0011	A05-0012	C02-2125	16.14(410.0)	5.00(127.0)	2.00(50.8)	5.59(142.0)	1-1/2"NPT
60450	CI200-35-000		19939	19916	C02-2085	A05-0005	A05-0006	C02-2122	A05-0011	A05-0012	C02-2125	16.14(410.0)	5.00(127.0)	2.00(50.8)	5.59(142.0)	1-1/2"NPT
60450	CI200-35-000		19939	19916	C02-2085	A05-0005	A05-0006	C02-2122	A05-0011	A05-0012	C02-2125	16.14(410.0)	5.00(127.0)	2.00(50.8)	5.59(142.0)	1-1/2"NPT

[]= Specify Filter Tube Grade BX or DX _ = Specify Drain Option 0,1 or 2 (See Drain Detail) Dimensions - IN (mm)

	REPLACEMENT BOWL ASSY.					
BOWL CAPACITY	OPTION O PLUGGED DRAIN (0)	OPTION 1 AUTO DRAIN (1)	OPTION 2 MANUAL DRAIN (2)			
13.5oz (20)	C02-2268	CO2-2269	C02-2270			
20.3oz (2104)	C02-2272	C02-2273	C02-2274			
40.6oz (22)	C02-2276	C02-2277	C02-2278			
81.1oz (2312)	C02-2280	C02-2281	C02-2282			
Table 2: Replacement	EXCE SEE	PT "SA" (REPLACEMENT PA	-0A0-SA) RTS TABLE			

Bowl Assembly

FOR 'SA' HOUSINGS FOR APPROPRIATE REPLACEMENT BOWL ASSY.



Preparing Compressed Air for Sterilization	All water, oil, and dirt must be removed from compressed air before it enters a sterile air filter. Balston coalescing filters remove these contaminants from compressed air at very high efficiencies, up to 99.99% for 0.01 µm for particles and droplets. Collected liquid drips from the filter cartridge to an automatic drain as rapidly as it enters the filter. A Balston coalescing filter will remove liquids for an unlimited time without loss of efficiency or flow capacity.
	Two stages of coalescing filters, a Balston Grade DX followed by a Balston Grade BX, are rec- ommended to satisfy all requirements for preparing compressed air for sterile filtration (see Figure 5 recommended installation diagram on Page 9).
	Request Bulletin FNS1 for details on Balston compressed air coalescing filters.
Installing a Balston Sterile Air Filter	NOTE: All housings with "SA" designations (3rd stage in diagram) must be installed so that flow direction of the compressed air is "outside to inside" through the filter cartridge.
Assembly	Special consideration must be taken when the application requires steam sterilization of the sterile air filter. The sterile air filter should be piped so that it may be isolated from the coalescing prefilters when it is being steam sterilized (see Figure 5 schematic installation diagram on Page 9). Any filter housing which is steam sterilized must be stainless steel.
	The filter housing is a pressure vessel and the system connections and accessory outlets must be leak-tight. Apply a pipe sealant to the male threads before connecting the pipe line to the filter ports. The sealant also permits disassembly at a later time, if necessary. Any sealant such as PTFE tape, paste, or other compound may be used if it is compatible with the filtered media.
The Filter Cartridges	Please note that an adhesive-backed grade label is packed in each box of filter cartridges. Affix the grade label to the filter housing when installing the first filter cartridge, so that maintenance personnel know which grade of filter to use for replacement. The date the filter cartridge is installed may be written on the housing label with marking pen or grease pencil, ensuring that the cartridges are changed on a regular schedule.
Installing Filter Cartridges	Microfibre filter cartridges are sealed in place by compression against a flat surface. Gaskets are not required between the filter cartridge and the filter housing. The filter cartridge is centered by guides which fit the inside diameter of the cartridge at each end. In most Balston housing designs, the filter cartridge is sealed by tightening a threaded element retainer on a tie rod. It is not necessary to use excessive force or tools on the element retainer. The filter cartridge is securely sealed by tightening the element retainer 1-1/2 to 2 turns after it first contacts the filter cartridge.
Changing the Filter Cartridge	A Microfibre filter cartridge continues to filter at its original efficiency as long as it is kept in service. The life of the filter cartridge is determined by the increase in flow resistance caused by solids trapped within the depth of the cartridge. The filter cartridge should be changed when the flow falls below an acceptable level, or the pressure drop becomes too high. The pressure drop through the cartridge should not exceed 10 psid. The filter cartridge cannot be cleaned by back-flushing, because the solids are trapped in the depth of the cartridge, not on the surface.



Figure 5 - Schematic Installation





Figure 6 - Exploded Parts View (Sterile Air)



Parker Balston

 Table 3: Spare Parts Table (Sterile Air)

ASSEMBLY PART NO	HEAD ASSEMBLY	CAP ASSEMBLY	TIEROD	HEAD Adapter	FILTER TUBE	RETAINER CORE ASSY.	SUPPORT CORE	GROMMET RETAINER	KNOB	BOWL	BOWL ASSY.
2002N-0A0-SA	C02-2160	C02-2157	C02-2020	91410	100-12-SA	91961		********		C02-2023	C02-2267
2003N-0A0-SA	C02-2161	C02-2157	C02-2020	91410	100-12-SA	91961				C02-2023	C02-2267
2104N-0A0-SA	C02-2162	C02-2157	C02-2021	91410	100-18-SA	91962				C02-2024	C02-2271
2206N-0A0-SA	C02-2163	C02-2158	C02-2066	62451	150-19-SA	62905		-		C02-2067	C02-2275
2208N-0A0-SA	C02-2164	C02-2158	C02-2066	62451	150-19-SA	62905				C02-2067	C02-2275
2312N-0A0-SA	C02-2165	C02-2159	C02-2084	60451	200-35-SA		SS-200-36	19939	19916	C02-2085	C02-2279
ASSEMBLY Part No	SEAL SET (BUNA FOOD GRADE)	CLAMP Kit	CLAMP SEAL SET (BUNA)	MOUNTING BRACKET	DIM A	DIM B	DIM C	DIM D	PORT SIZE		
2002N-0A0-SA	A05-0001	C02-2091	A05-0007	C02-2123	7.54(191.5)	3.00(76.2)	1,19(30.2)	3.25(82.6)	1/4" NPT		
	A05-0001	C02-2004	405 0007	C02-2123	7 54(191 5)	3 00/76 2)	1 19(30 2)	3 25/82 6)	3/8" NPT		
2003N-0A0-SA	/	002-2001	A00-0007	002-2120	1.01(101.07	0.00110.21		0.20(02.0)			
2003N-0A0-SA 2104N-0A0-SA	A05-0001	C02-2091	A05-0007	C02-2123	10.29(261.4)	3.00(76.2)	1.19(30.2)	3.25(82.6)	1/2" NPT		
2003N-0A0-SA 2104N-0A0-SA 2206N-0A0-SA	A05-0001 A05-0003	C02-2091 C02-2121	A05-0007 A05-0009	C02-2123 C02-2123 C02-2124	10.29(261.4) 12.10(307.3)	3.00(76.2) 4.00(101.6)	1.19(30.2) 1.52(38.6)	3.25(82.6) 4.38(111.1)	1/2" NPT 3/4"NPT		
2003N-0A0-SA 2104N-0A0-SA 2206N-0A0-SA 2208N-0A0-SA	A05-0001 A05-0003 A05-0003	C02-2091 C02-2091 C02-2121 C02-2121	A05-0007 A05-0009 A05-0009	C02-2123 C02-2123 C02-2124 C02-2124	10.29(261.4) 12.10(307.3) 12.10(307.3)	3.00(76.2) 4.00(101.6) 4.00(101.6)	1.19(30.2) 1.52(38.6) 1.52(38.6)	3.25(82.6) 4.38(111.1) 4.38(111.1)	1/2" NPT 3/4"NPT 1"NPT		Dimonsions - IN (m

Note: Replacement parts drawings for other Balston Sterile Air Filters are provided separately.



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